

GARDENERS SUPPLY COMPANY

Essex Arch with Gate

With its elegant, classic lines, the Essex Arch with Gate makes a beautiful statement whether it is standing alone or supporting your favorite vines. The timeless design and sturdy gate make it the perfect entryway to almost any landscape.

Parts List

- (2) Side Panels
- (2) Arches
- (5) Arch Supports
- (2) Gates
- (10) Short Bolts
- (4) Long Bolts with washers and nuts
- (4) Stakes

Tools required

- Allen Wrench (included)
- 10 mm or adjustable wrench
- Rubber Mallet

Assembly

NOTE: Assembly is easiest with two people. We recommend assembling the arch near where you intend to install it.

Step 1. Take an Arch Support and line up the end of it with one of the holes in an Arch. Place a Short Bolt through the hole in the Arch, and use the Allen Wrench to screw it into the Arch Support (Figure 2). Repeat to attach the remaining four Arch Supports to the Arch.

Step 2. Line up the holes in the other Arch with the open ends of the Arch Supports. Insert Short Bolts through the holes in the Arch and use the Allen Wrench to screw them into the Arch Supports (Figure 2).

Step 3. Lay the Side Panels parallel to each other with the sides with the trellis facing out, as shown in Figure 3. **NOTE:** The hooks on the Side Panels should be facing in. Examine the tops of the Side Panels and the ends of the Arches, and notice how the outside tubes have predrilled holes. Slide the ends of the Arches over the tops of the Side Panels, lining up the predrilled holes.

Step 4. Insert a Long Bolt through each set of holes in the Side Panels and Arches, with the head of the Bolt facing out (Figure 4). Once all 4 Bolts are in place, slide a Washer onto the end of each one, followed by a nut. Use the Allen Wrench and a 10mm or adjustable wrench to tighten the nuts into place.

Step 5. Slide the slots on the Gates over the hooks on the Side Panels (Figure 5).

Step 6. Select a location to place your Essex Arch that is protected from high winds and is away from children's play areas. **NOTE:** The arch must be installed in firm soil. If you have loose or sandy soil, we recommend securing the arch in concrete.

Step 7. Carefully lift the Arch and place it in the chosen location. Determine where the Stakes will be placed by marking the ground with the bottoms of the Side Panels. Move the Arch and use a rubber mallet to pound the Stakes into the marked spots. **NOTE:** We recommend a depth of around 8" for good stability. Slide the bottom of the Side Panels over the tops of the Stakes.

Your assembly is complete!

The powder-coated steel frame is weather-resistant. However if the finish is nicked or scratched, use an exterior-grade metal paint to prevent rust.

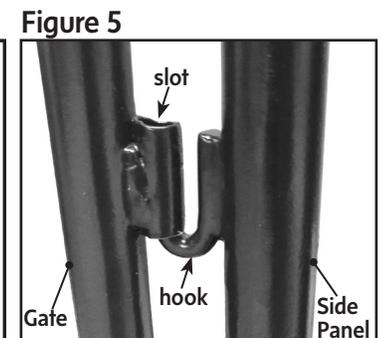
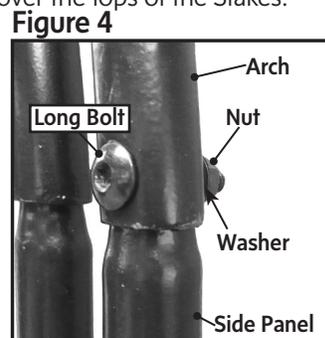
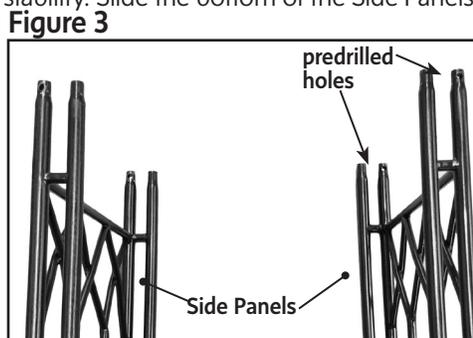


Figure 1

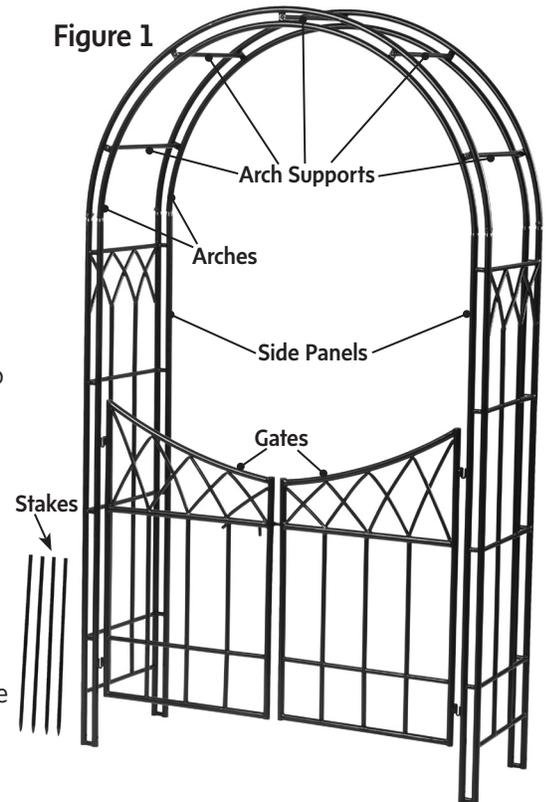


Figure 2

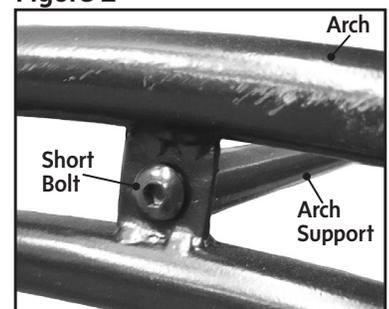


Figure 3

Figure 4

Figure 5