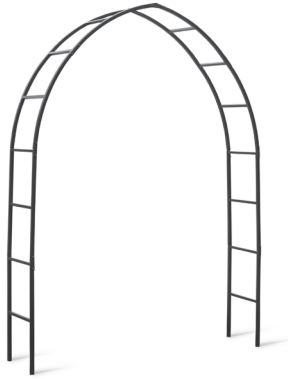


Important

Assembly is different depending on how many Arches you're connecting together. If you are connecting 2 or more Arches, it is easiest to install them all at once rather than adding on later.

Assemble your Arches where you intend to install them. Select a location that is protected from high winds and is away from children's play areas. **NOTE:** Because the Arch is heavy, we recommend securing it in concrete. If you are installing it directly into the ground, please make sure your soil is firm.



One Arch



Two Arches with
1 set of Connectors



Three Arches with
2 sets of Connectors

Assembly

One Arch

Parts List

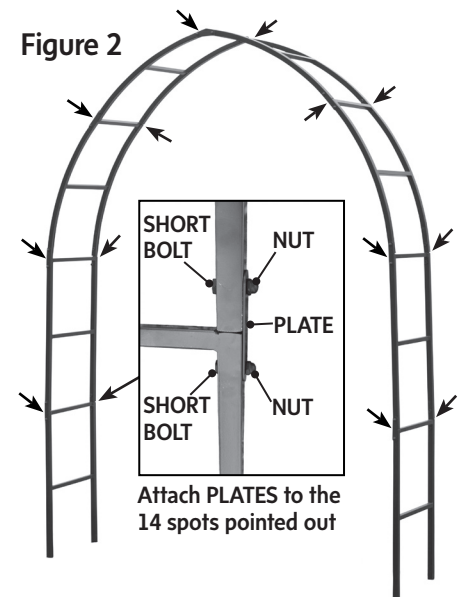
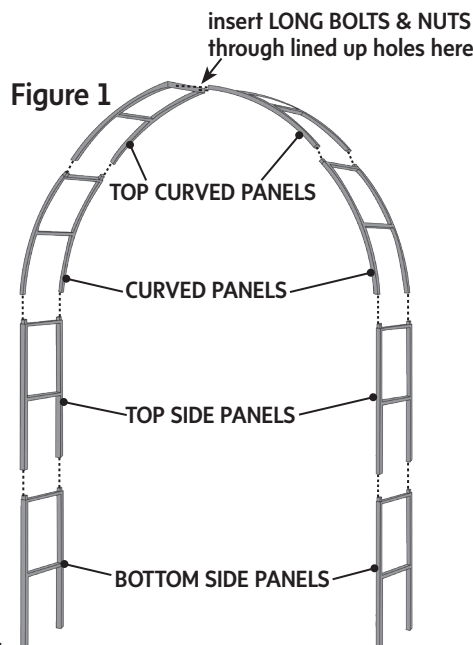
- (2) BOTTOM SIDE PANELS (holes at the top)
- (2) TOP SIDE PANELS (holes at the top and bottom)
- (2) CURVED PANELS
- (2) TOP CURVED PANELS
- (14) PLATES
- (28) SHORT BOLTS & NUTS
- (2) LONG BOLTS & NUTS
- WRENCH

Tools required

Stepladder

NOTE: Assembly requires at least 2 people.

1. Slide the pieces of the Arch together on the ground as shown in **Fig. 1**. Line up the holes in the TOP CURVED PANELS and attached them using the LONG BOLTS & NUTS.
2. Attach 7 PLATES to one side of the ARCH using the SHORT BOLTS & NUTS (**Fig. 2**).
3. With at least two people, carefully lift the Arch so it is upright. Attach the remaining 7 PLATES to the other side of the Arch (**Fig. 2**). Use the WRENCH to make sure all of the NUT & BOLTS are tightened into place.
4. Straighten the sides of your Arch, then press the ends of the BOTTOM SIDE PANELS into the ground, marking it. Move the Arch to the side and use your rubber mallet to gently pound the STAKES into the marked spots. Place the open ends of the Arch over the tops of the STAKES.



Attach PLATES to the 14 spots pointed out

over please

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Assembling 2 Arches with 1 set of Connectors

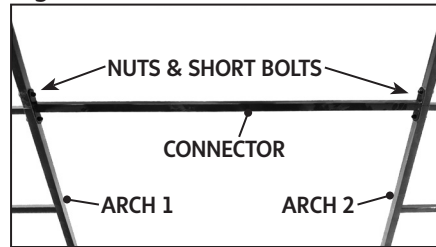
Parts List

- (4) BOTTOM SIDE PANELS (holes at the top)
 - (4) TOP SIDE PANELS (holes at the top and bottom)
 - (4) CURVED PANELS
 - (4) TOP CURVED PANELS
 - (14) PLATES
 - (56) SHORT BOLTS & NUTS
 - (4) LONG BOLTS & NUTS
 - (7) CONNECTORS
- WRENCH

Tools required

Stepladder

Figure 3



NOTE: Assembly requires at least 4 people and MUST be installed on level ground.

5. Follow Steps 1 & 2 to assemble an Arch on the ground and attach 7 PLATES to one side of it. Repeat to assemble the other Arch, making sure the PLATES are on the opposite side.
6. With at least two people per Arch, carefully lift them upright and position them parallel to each other with the PLATES facing out. Line up the holes in the ends of the CONNECTORS with the open spots on the Arches and attach them using the remaining SHORT BOLTS & NUTS (Fig. 3). Use the WRENCH to make sure all of the NUTS & BOLTS are tightened into place.
7. Straighten the sides of your Arches, then press the ends of the BOTTOM SIDE PANELS into the ground, marking it. Move the Arches to the side and use your rubber mallet to gently pound the Stakes into the marked spots. Place the open ends of the Arches over the tops of the Stakes.

Assembling 3 Arches with 2 set of Connectors

Parts List

- (6) BOTTOM SIDE PANELS (holes at the top)
 - (6) TOP SIDE PANELS (holes at the top and bottom)
 - (6) CURVED PANELS
 - (6) TOP CURVED PANELS
 - (14) PLATES
 - (84) SHORT BOLTS & NUTS
 - (6) LONG BOLTS & NUTS
 - (14) CONNECTORS
- WRENCH

Tools required

Stepladder



NOTE: Assembly requires at least 4-5 people and MUST be installed on level ground. You can use this method to attach 4 or more Arches together by repeating Steps 9 & 10.

8. Follow Step 5 to assemble the two outside Arches. With at least two people per Arch, carefully lift them upright and position them parallel to each other with the PLATES facing out and enough room for the 3rd Arch in the middle.
9. Slide the TOP and BOTTOM SIDE PANELS of the 3rd Arch together and position them between the first two Arches. Attach the PANELS to one Arch and then the other by lining up the holes in the CONNECTORS with the open spots pointed out in Fig. 2 and using the SHORT BOLTS & NUTS to secure them (Fig. 3).
10. Using Fig. 1 as a reference, continue sliding the pieces of the 3rd Arch together and securing it to the other Arches using the CONNECTORS. Once all the pieces are in place, secure the TOP CURVED PANELS together by sliding the LONG BOLTS & NUTS through the lined up holes in the top (Fig. 1). Use the WRENCH to make sure all of the NUT & BOLTS are tightened into place.
11. Straighten the sides of your Arches, then press the ends of the BOTTOM SIDE PANELS into the ground, marking it. Move the Arches to the side and use your rubber mallet to gently pound the Stakes into the marked spots. Place the open ends of the Arches over the tops of the Stakes.